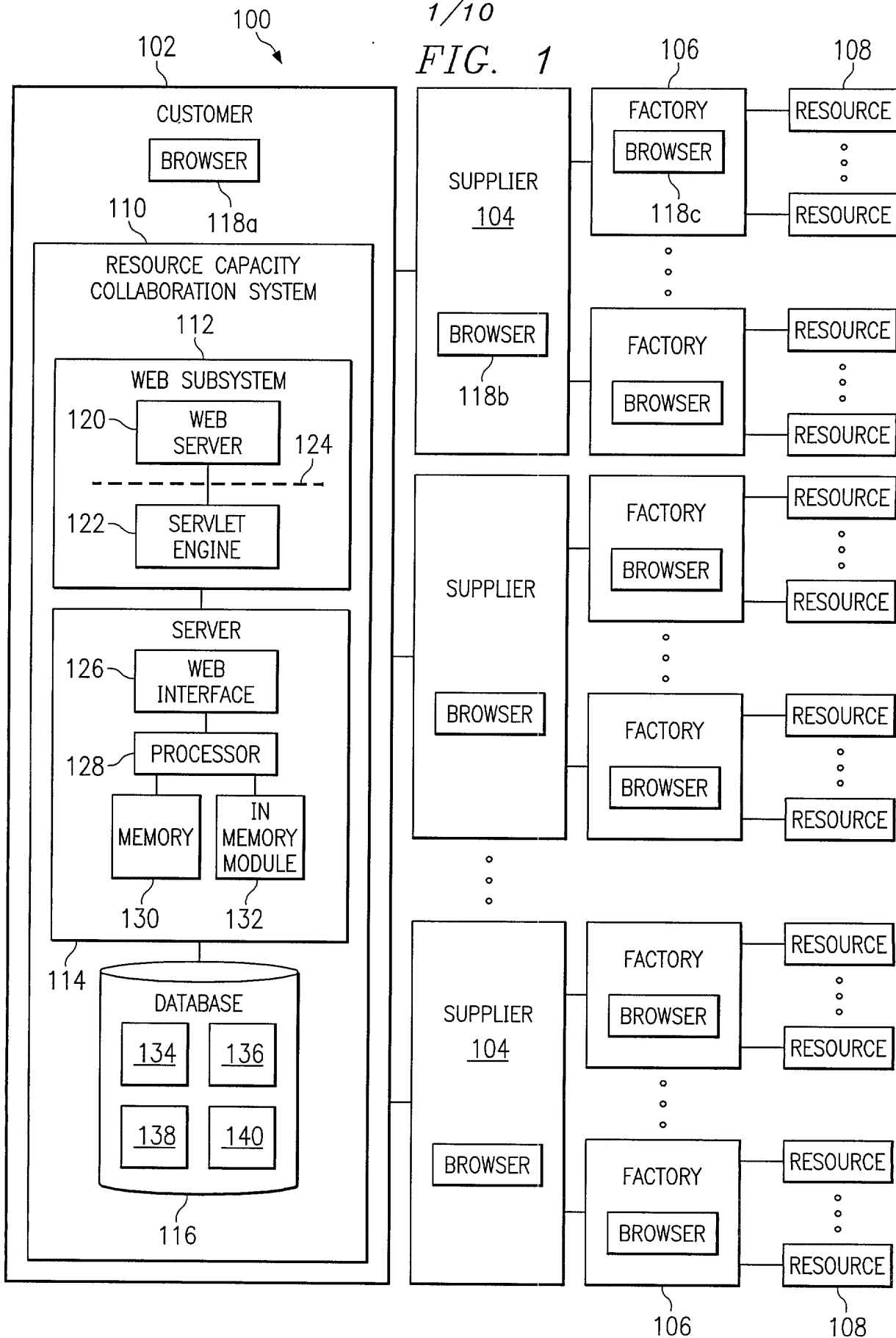
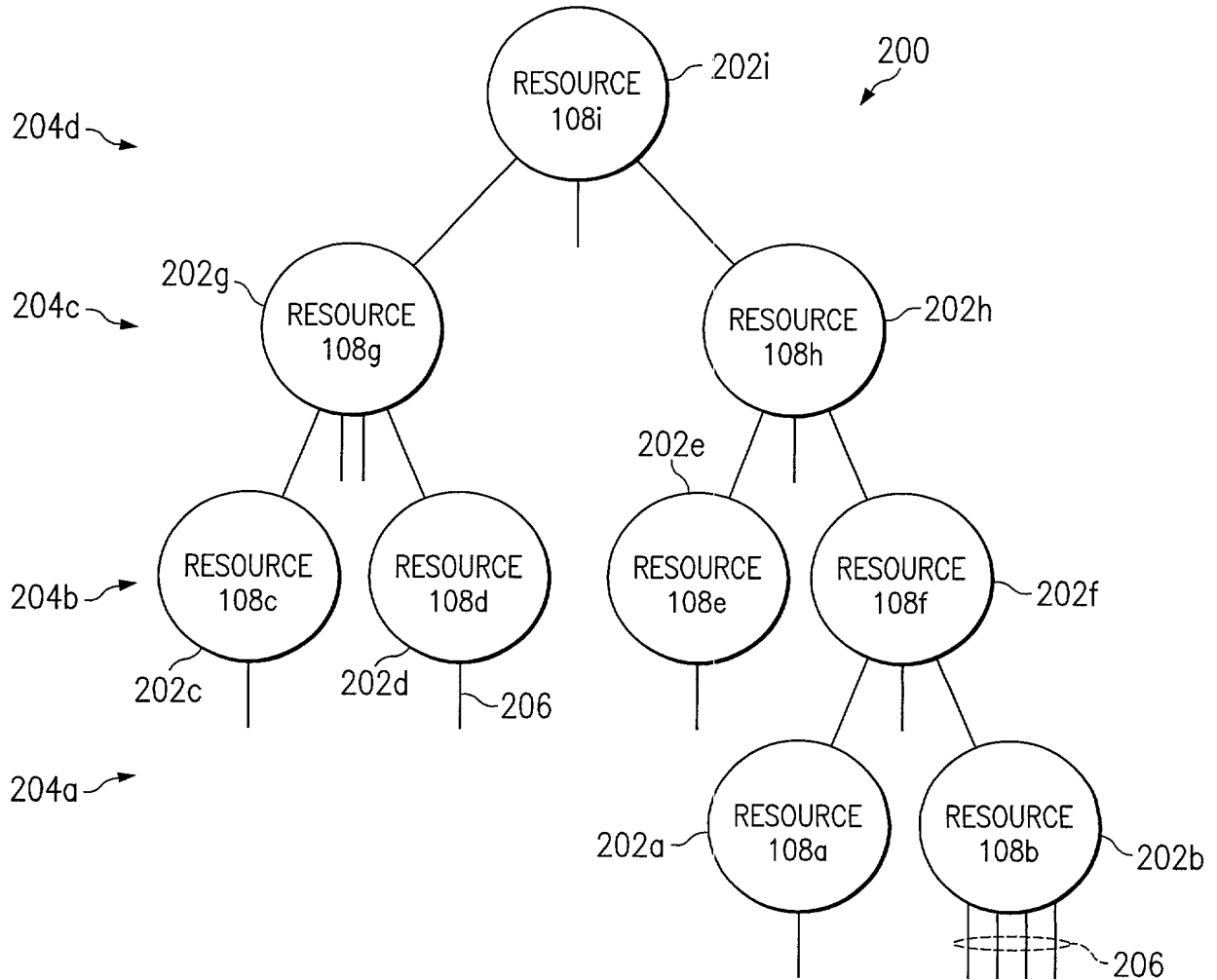


1/10
 FIG. 1



2/10

FIG. 2



3/10

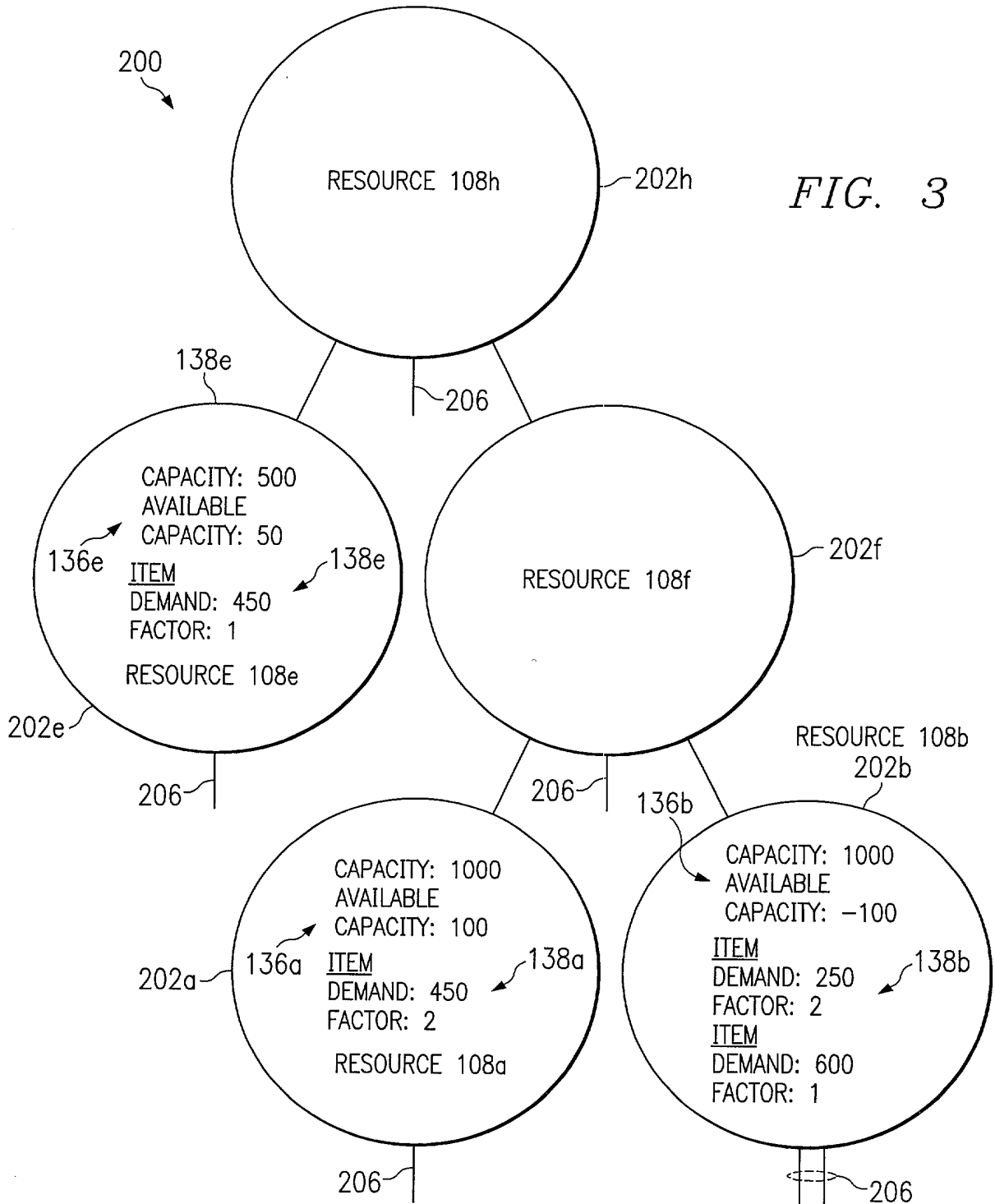


FIG. 4

400
4/10

Collaboration View

410

412

Start Date: 4/27/00

End Date: 4/27/00

Update

BUILD PLAN

PRODUCT VIEW

CAPACITY VIEW

414

416

108a

406

424a

426a

428a

430a

432a

434a

418a ~ Product: A101
 Description: CRTZ 3 NB ~ 420a

Time Buckets	4/24/00	5/1/00	5/8/00	5/15/00	5/22/00	5/29/00	Total
Velocity Build Plan							0
Factory Response						500	500
Actual Output							0
Plan Mismatch							0
Exception						High	
User Defined Problem Example							

418b ~ Product: A102
 Description: CRTZ 3 NB ~ 420b

Time Buckets	4/24/00	5/1/00	5/8/00	5/15/00	5/22/00	5/29/00	Total
Velocity Build Plan						1000	1000
Factory Response						500	500
Actual Output							0
Plan Mismatch						500	500
Exception						High	
User Defined Problem Example						Medium	
Line Req Total	0	0	0	0	0	1000	1000
Line Resp Total	0	0	0	0	0	1000	1000
Request Total	0	0	0	0	0	1000	1000
Response Total	0	0	0	0	0	1000	1000

FIG. 4

TO FIG. 5B

FIG. 5A

500

FROM FIG. 5A

108c

Lasting Line: ASTOKL2 ← 506c

Time Buckets	4/24	5/01	5/08	5/15	5/22	5/29	6/05	6/12	6/19	6/26	7/03	Total
Velocity Build Plan						1000	2000	3000	4000	5000		15000
Factory Response						500	1000					1500
Actual Output												0
Plan Mismatch						500	1000					1500
Exception						High	High	High	High	High		
User Defined Problem Example						Medium	Medium	Medium	Medium	Medium		
Prod Req Total	0	0	0	0	0	2000	6000	9000	12000	15000	0	44000
Prod Resp Total	0	0	0	0	0	1500	3000	0	0	0	0	4500

510c 6/10

516

FIG. 5B

7/10

FIG. 6

600

Collaboration View

Start Date: 6/01/00

End Date: 6/30/00

Update

BUILD PLAN

PRODUCT VIEW

CAPACITY VIEW

Factory Group: Asia

Factory: Taiwan

Lasting Line: ASTAIL1

604a

Time Buckets

	5/29/00	6/05/00	6/12/00	6/19/00	6/26/00	Total
Nike Projected Capacity		7100	7100			14200
Factory Actual Capacity		6666	6666			13332
Factory Profile Mismatch		Medium	Low			

Lasting Line: ASTAIL2

Time Buckets

604b

	5/29/00	6/05/00	6/12/00	6/19/00	6/26/00	Total
Nike Projected Capacity		7100	7100			14200
Factory Actual Capacity		6666	6666			13332
Factory Profile Mismatch		Medium	Low			

8/10

FIG. 7

700

Item Line Association Wizard

702 Factory Group: Asia

704 Association Type:

☒ Single Bucket
☐ Bucket Range

706 Source:

Factory: Taiwan 710
Line: ASTAIL1 712
Item: A101 714

Start Bucket: 7/03/00 716

End Bucket: 718

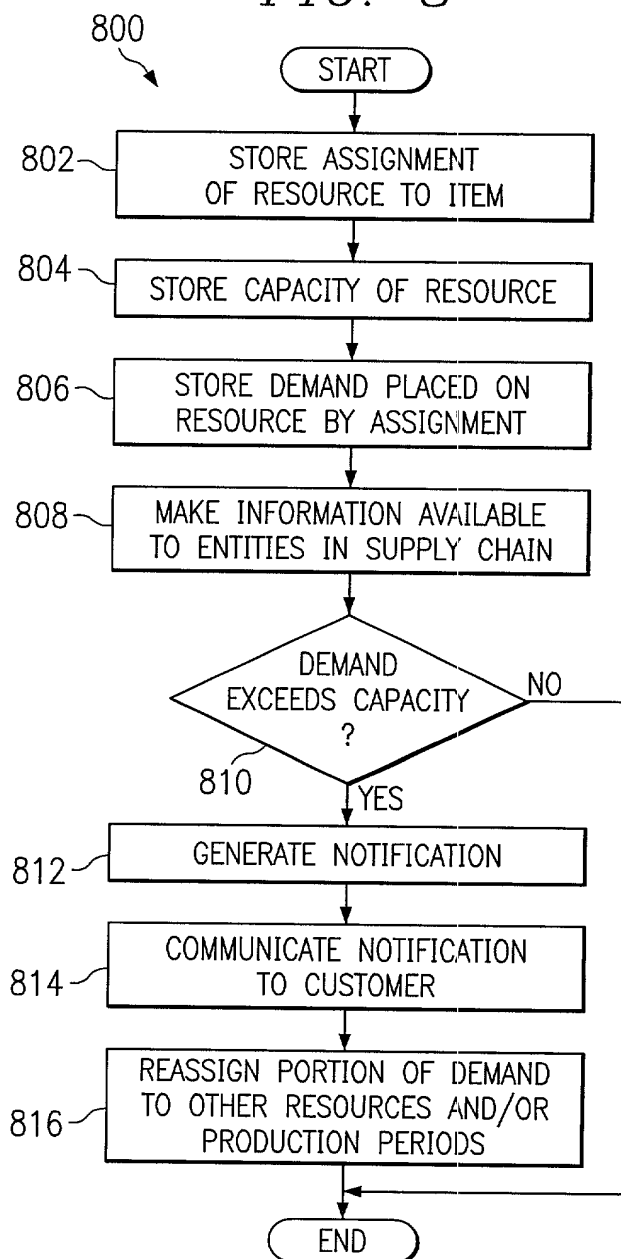
708 Destination:

Factory: Taiwan 720
Line: ASTAIL1 722
Bucket: 7/03/00 724
Quantity: 0 726

Update Close

9/10

FIG. 8



10/10

